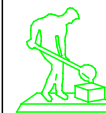


NOTES:

- 1- MATERIAL: ASTM-A48 CLASS 35B GRAY IRON.
- 2- RING WT: 105 LBS APP.
- 3- COVER WT: 130 LBS. APP.



U.S. FOUNDRY & MFG. CORP.
 MEDLEY, FLORIDA

USF 3180 RING & 5640 GRATE

DWN. BY: DBB	SCALE: 1/8" = 1"	DATE: 7/18/00
CHK. BY:	DWG. NO: A0386	REV: